2007 Vol. 9, No. 21 4103-4106

An Efficient and Scalable Synthesis of Substituted Phenanthrenequinones by Intramolecular Friedel—Crafts Reaction of Imidazolides

Naoki Yoshikawa,*,† Austin Doyle,† Lushi Tan,† Jerry A. Murry,† Atsushi Akao,‡ Masashi Kawasaki,‡ and Kimihiko Sato‡

Department of Process Research, Merck Research Laboratories, Merck & Co., Inc., Rahway, New Jersey 07065, and Process Research, Merck Banyu TSK, Merck Research Laboratories, 3 Okubo, Tsukuba, Ibaraki 300-2611, Japan

naoki_yoshikawa@merck.com

Received May 29, 2007

ABSTRACT

An efficient synthesis of 9,10-phenanthrenequinones is described. The two carbonyl groups were introduced by an orthoselective intermolecular Friedel—Crafts reaction of 3-methoxyphenol with ethyl chlorooxoacetate. The formation of a biaryl bond by Suzuki—Miyaura coupling reaction, followed by the hydrolysis of the ester, gave a biaryloxoacetic acid. Treatment of this acid with CDI gave the corresponding imidazolide. The ring closure to the desired phenanthrenequinone was accomplished by intramolecular Friedel—Crafts reaction of the imidazolide promoted by TiCl₄.

9,10-Phenanthrenequinones have been studied in many scientific fields, including photochemistry, analytical chemistry, physical chemistry, and bioorganic chemistry, due to their unique properties. The simple 9,10-phenanthrenequinone has been found by Smith et al. to act as a redox-dependent receptor for the selective recognition of urea and amide derivatives. Urbanek et al. have recently identified that a number of substituted 9,10-phenanthrenequinones are highly potent inhibitors of the protein tyrosine phosphatase (PTP) CD45 and the selective inhibition was achieved by

structural modification of the phenanthrenequinone.² CD45 is a family of transmembrane PTPs that are expressed exclusively by hematopoetic cells; therefore, the development of the inhibitors has received increased interest. The derivatives of phenanthrenequinone have also been studied for their interaction with DNA. Barton et al. have demonstrated that the metal complexes of 9,10-phenanthrenequinone diimine, which is readily prepared from 9,10-phenanthrenequinone, showed sequence-specific recognition of DNA³ and have

[†] Merck Research Laboratories, Rahway, New Jersey.

^{*} Merck Research Laboratories, Tsukuba, Ibaraki, Japan.

⁽¹⁾ Ge, Y.; Lilienthal, R. R.; Smith, D. K. J. Am. Chem. Soc. 1996, 118, 3976

⁽²⁾ Urbanek, R. A.; Suchard, S. J.; Steelman, G. B.; Knappenberger, K. S.; Sygowski, L. A.; Veale, C. A.; Chapdelaine, M. J. *J. Med. Chem.* **2001**, 44, 1777.

^{(3) (}a) Pyle, A. M.; Rehmann, J. P.; Meshoyrer, R.; Kumar, C. V.; Turro, N. J.; Barton, J. K. *J. Am. Chem. Soc.* **1989**, *111*, 3051. (b) Sitlani, A.; Barton, J. K. *Biochemistry* **1994**, *33*, 12100.

recently applied it to the development of artificial nucleases for shape-selective DNA photo cleavage.⁴ The metal complexes of phenanthrenequinone thiosemicarbazone were studied as potential anticancer agents.⁵

Most of the syntheses of phenanthrenequinones have involved the oxidation of the corresponding phenanthrenes.⁶ This oxidation is, however, often performed using toxic heavy metals such as chromium. The phenanthrenequinone core has also been constructed directly using various methods, i.e., the cyclization of benzil derivatives using potassium graphite⁷ or transition metals⁸ and the benzoin/ acyloin type condensation of functionalized biphenyls. 9-11 Another approach is to prepare 9-phenanthrols and oxidize them to 9,10-phenanthrenequinones. 9-Phenanthrols have been prepared by the benzoin condensation of 2,2'-dialdehydobiphenyls, 12 the photocyclization of benzoin derivatives, 13 and the anionic cyclization of 2-amido-2'-methylbiphenyls. 14 Fuson and Talbott have described that 2-biphenylylglyoxal cyclized to 9,10-dihydroxyphenanthrene by treatment with aluminum chloride; however, the chemical yield was only 40%.15

Herein we report a novel strategy for the synthesis of phenanthrenequinones (1, Scheme 1) by the intramolecular

Friedel—Crafts type reaction of biaryloxoacetic acid derivatives (2). The biaryl bond was expected to be formed by a cross-coupling reaction of 4 and benzoylformic acid esters

5. The benzoylformic acid derivatives 5 would be prepared by a Friedel-Crafts type acylation of aromatic compounds 6 with 7. The development of a regio- and chemoselective method to install the oxalyl group to 6 seemed to be critical in order to attain an efficient overall process. First of all, the conventional Friedel-Crafts reaction of 6 with 7 promoted by AlCl₃ was examined; however, it gave 5 as a mixture of ortho- and parasubstituted regioisomers. To circumvent this problem, we were interested in the use of unprotected phenols for the regiospecific acylation with the aid of the strong coordinative capability of the free hydroxyl group. Piccolo et al. had reported the orthoselective acylation of phenols in the presence of Lewis acids. 16 Although most examples reported therein were the BCl₃-promoted acylation of regular acid chloride such as benzoyl chloride, they described one example of TiCl4-mediated acylation using methyl chlorooxoacetate as the acylating reagent. Inspired by this report, we started to examine the orthoselective acylation of phenols.

We were pleased to find that the Friedel-Crafts reaction of 3-methoxyphenol (8, Scheme 2) with ethyl chlorooxo-

Scheme 2. Synthesis of Biaryloxalic Acid by Intermolecular Friedel—Crafts Reaction and Suzuki—Miyaura Coupling

Reaction

OH ethyl chlorooxoacetate TiCl₄

$$CH_2Cl_2$$
, -15 to -5 °C, 2 h

MeO

8

Tf₂O, Et₃N, CH_2Cl_2 (9: R = H
-80 to -60 °C, 2 h 10: R = Tf quant

10

3-chlorophenylboronic acid PdCl₂(dppf), K₃PO₄

THF, 60 °C to reflux, 6 h
91%

3-chlorophenylboronic acid PdCl₂(dppf), K₂CO₃
DME-H₂O, 60 to 80 °C
91%

acetate proceeded smoothly even at -78 °C by using TiCl₄ as promoter. The ortho position of the phenol was selectively acylated to produce **9** in 94% yield. The para-acylated compound or the corresponding ester (oxygen acylation) was not obtained at all. The crude product after aqueous work up was pure enough and used for the subsequent step without

4104 Org. Lett., Vol. 9, No. 21, 2007

^{(4) (}a) Sitlani, A.; Long, E. C.; Pyle, A. M.; Barton, J. K. *J. Am. Chem. Soc.* **1992**, *114*, 2303. (b) Fitzsimons, M. P.; Barton, J. K. *J. Am. Chem. Soc.* **1997**, *119*, 3379.

⁽⁵⁾ Afrasiabi, Z.; Sinn, E.; Padhye, S.; Dutta, S.; Padhye, S.; Newton, C.; Anson, C. E.; Powell, A. K. *J. Inorg. Biochem.* **2003**, *95*, 306.

⁽⁶⁾ For a review of phenanthrene syntheses, see: Floyd, A. J.; Dyke, S. F.; Ward, S. E. *Chem. Rev.* **1976**, *76*, 509.

⁽⁷⁾ Tamarkin, D.; Benny, D.; Rabonovitz, M. Angew. Chem., Int. Ed. Engl. 1984, 23, 642.

Engl. 1984, 23, 642.
(8) Mohr, B.; Enkelmann, V.; Wegner, G. J. Org. Chem. 1994, 59, 635.
(9) Mihelic F. L. Wilt M. H. U.S. Patent 3014049, 1960; Chem. Abstr.

⁽⁹⁾ Mihelic, E. L.; Wilt, M. H. U.S. Patent 3014049, 1960; Chem. Abstr. 962, 56, 8657.

⁽¹⁰⁾ Wittig, G.; Zimmermann, H. Chem. Ber. 1953, 85, 629.

⁽¹¹⁾ Tamarkin, D.; Rabinovitz, M. J. Org. Chem. 1987, 52, 3472.

^{(12) (}a) Mayer, F. Chem. Ber. 1914, 47, 406. (b) Enders, D.; Niemeier, O. Synlett 2004, 2111.

^{(13) (}a) Lantos, I. *Tetrahedron Lett.* **1978**, *19*, 2761. (b) Togashi, D. M.; Nicodem, D. E.; Marchiori, R.; De, F. C.; Marchiori, M. L. P. *Synth. Commun.* **1998**, 28, 1051.

^{(14) (}a) Fu, J.-m.; Sharp, M. J.; Snieckus, V. *Tetrahedron Lett.* **1988**, 29, 5459. (b) Fu, J.-m.; Snieckus, V. *Can. J. Chem.* **2000**, 78, 905.

⁽¹⁵⁾ Fuson, R. C.; Talbott, R. L. J. Org. Chem. 1961, 26, 2674.

⁽¹⁶⁾ Piccolo, O.; Filippini, L.; Tinucci, L.; Valoti, E.; Citterio, A. Tetrahedron 1986, 42, 885.

purification. The triflation of the hydroxyl group was performed by using Tf₂O and Et₃N in CH₂Cl₂ to afford the corresponding triflate (10) in quantitative yield. The biaryl bond was formed by Suzuki-Miyaura coupling reaction of 10 with 3-chlorophenylboronic acid catalyzed by PdCl₂(dppf) in the presence of K₃PO₄ in refluxing THF to afford biaryl 11 in 91% yield. The ester was readily hydrolyzed by aqueous NaOH to give benzoylformic acid 12 in 99% yield. Although these two steps once afforded an excellent yield, the process suffered from poor reproducibility, presumably due to varied particle sizes of K₃PO₄ and the presence of different amounts of boronic acid anhydrides. This issue was circumvented by employing an aqueous biphasic condition. The triflate was treated with the same boronic acid and the same catalyst in DME-H₂O in the presence of K₂CO₃ as base. The reaction was gradually heated to 60 °C to effect the coupling step and then to 80 °C for the ester hydrolysis to afford acid 12 in 91% yield with good reproducibility. The crude 12 was used for the subsequent cyclization step without further purification.

With the oxalyl group installed at the desired position, the formation of the phenanthrene skeleton was examined by the intramolecular Friedel—Crafts type reaction (Scheme 3). First of all, the direct cyclization of the acid (12) was

attempted by using a mixture of H_3PO_4 and trifluoroacetic anhydride. ¹⁷ Although rapid consumption of the acid was

 Table 1. Synthesis of Phenanthrenequinones with Different

 Substituents

boronic acid	product	overall yield from 10 (regioselectivity)
CI B(OH) ₂	Cl 0 0 13	77% (98:2)
OMe B(OH) ₂	OMe 0 0 18	42%
B(OH) ₂	MeO 19	44%
B(OH) ₂	MeO 20	70% (99:1)
F B(OH) ₂	MeO 21	82% (>99:1)
F B(OH) ₂	F 0 0 0 22	61%
Me B(OH) ₂	MeO 23	53% (84:16)

observed, the reaction produced no phenanthrenequinones, giving rise to a complex mixture. An attempt to convert the carboxylic acid to the corresponding acid chloride (15) by treatment with thionyl chloride resulted in the formation of an unidentified byproduct. On the other hand, the treatment of the same acid (12) with thionyl chloride in the presence of benzotriazole¹⁸ cleanly produced the corresponding benzotriazolide (16), whose structure was judged by ¹H NMR. The resulting benzotriazolide, which was stable at 20 °C, rapidly underwent a cyclization reaction upon activation of the carbonyl group by treatment with TiCl₄ to afford the

Org. Lett., Vol. 9, No. 21, **2007**

⁽¹⁷⁾ Veeramaneni, V. R.; Pal, M.; Yeleswarapu, K. R. *Tetrahedron* **2003**, 59, 3283.

⁽¹⁸⁾ Chaudhari, S. S.; Akamanchi, K. G. Synlett 1999, 1763.

desired phenanthrenequinone (13) in 80% yield (2 steps from 12). The other regioisomer (14) was formed in 3%. Although this result was encouraging for us, there was a safety concern about the use of benzotriazole on a large scale. Thus, we examined the use of 1,1'-carbonyldiimidazole (CDI) as an alternative reagent. Using a similar procedure, the phenanthrenequinone (13) was obtained in an improved yield (85%) with a slightly better selectivity (regioisomer $\sim 2\%$).

The process to prepare 13 from 10 has been demonstrated in a large scale (>20 kg) with an overall yield of 77%. No purification or isolation of intermediates was necessary, and the final phenanthrenequinone (13) was isolated by simple crystallization. Using triflate 10 as the starting material, the present process has been extended to the synthesis of other substituted phenanthrenequinones using different boronic acids (Scheme 4 and Table 1).

Scheme 4. Improved One-Pot Process for the Suzuki—Miyaura Coupling and Hydrolysis

The Suzuki-Miyaura coupling and hydrolysis steps proceeded well for all boronic acids, giving the corresponding carboxylic acids. The crude acids were again subjected to the subsequent cyclization step without further purification. When boronic acids having a π -donor at the 3-position were employed, the cyclization tended to proceed more rapidly and cleanly (Table 1). The phenanthrenequinones (13, 20, and 21) were generally obtained in excellent yields (70-

82%) from these boronic acids. The efficiency of the cyclization was not as good when 4-methoxyphenylboronic acid and phenylboronic acid were used. The yields of the phenanthrenequinones from triflate 10 were 42% and 44%, respectively. Although 2,3-difluorophenylboronic acid, which has an electron deficient aromatic ring, had a significantly lower reactivity in the cyclization, we were able to obtain the corresponding phenanthrenequinone (22) in 61% (from 10) after an extended reaction time. Boronic acids with electron deficient aromatic ring such as 3-formylphenylboronic acid failed to give the corresponding phenanthrenequinones.

In summary, a Friedel—Crafts type acylation has proven to be effective to construct the phenanthrenequinone skeleton for the first time. The substrates for the cyclization were synthesized through an orthoselective Friedel—Crafts acylation of 3-methoxyphenol with ethyl chlorooxoacetate promoted by TiCl₄, followed by a Suzuki—Miyaura coupling and hydrolysis. The method can be applied to boronic acids with nonelectron-deficient aromatic ring. Further studies to exploit this methodology using other phenols are currently underway.

Acknowledgment. We thank Kevin Belyk (MRL, Rahway) for the early development of the Suzuki coupling step, Dr. Chie Kadowaki (Merck Banyu TSK), Toshiyuki Ohno (Merck Banyu TSK), and Nobuya Satake (Merck Banyu TSK) for process optimization, and Robert Reamer (MRL, Rahway) for NMR analyses of relevant compounds. We are also grateful to Dr. Shinji Kato (Merck Banyu TSK) and Dr. Nobuyoshi Yasuda (MRL, Rahway) for fruitful discussions.

Supporting Information Available: Experimental procedures and spectral data of products. This material is available free of charge via the Internet at http://pubs.acs.org. OL071261H

4106 Org. Lett., Vol. 9, No. 21, 2007